

Copper hard solder Cu-Rophos® 94

For flux-free soldering of copper-to-copper joints in oil, gas and liquefied gas installations as well as in heating and drinking water installations with piping larger than 28 x 1.5 mm.

DIN EN ISO 17672, CuP 179; (L-CuP6, DIN 8513) in accordance to DVGW-Arbeitsblatt GW2 [worksheet]



Article No.	Size	PU	Delivery form
330115501	1.50 mm square x 500 mm	25.0 kg	1.0 kg box
330120501	2.00 mm square x 500 mm	25.0 kg	1.0 kg box
330130501	3.00 mm square x 500 mm	25.0 kg	1.0 kg box

Copper hard solder Cu-Rophos® 2

For flux-free soldering of copper-to-copper joints in oil, gas and liquefied gas installations as well as in heating and drinking water installations with piping larger than 28 x 1.5 mm.

DIN EN ISO 17672, CuP 279; (L-Ag2P, DIN 8513) in accordance to DVGW-Arbeitsblatt GW2 [worksheet]



Article No.	Size	PU	Delivery form
333115501	1.50 mm square x 500 mm	25.0 kg	1.0 kg box
333120501	2.00 mm square x 500 mm	25.0 kg	1.0 kg box
333130501	3.00 mm square x 500 mm	25.0 kg	1.0 kg box

Copper hard solder Cu-Rophos® 5

For hard soldering of copper pipes in refrigeration and air conditioning applications

DIN EN ISO 17672, CuP 281; (L-Ag5P, DIN 8513) in accordance to DVGW-Arbeitsblatt GW2 [worksheet]



Article No.	Size	PU	Delivery form
33331550	1.50 mm square x 500 mm	25.0 kg	1.0 kg box
33332050	2.00 mm square x 500 mm	25.0 kg	1.0 kg box
33333050	3.00 mm square x 500 mm	25.0 kg	1.0 kg box

Copper hard solder Cu-Rophos® 15

For hard soldering of copper pipes in refrigeration and air conditioning applications

DIN EN ISO 17672, CuP 284; (L-Ag15P, DIN 8513) in accordance to DVGW-Arbeitsblatt GW2 [worksheet]



Article No.	Size	PU	Delivery form
33401550	1.50 mm square x 500 mm	25.0 kg	1.0 kg box
33402050	2.00 mm square x 500 mm	25.0 kg	1.0 kg box
33403050	3.00 mm square x 500 mm	25.0 kg	1.0 kg box

When soldering our Cu-Rophos-copper hard solders to brass or red brass, it is also necessary to use our Cu-Rosil® flux.